



## Grating Information

### Diffraction Gratings:

SpectraPro<sup>®</sup> monochromators and spectrographs use *diffraction gratings* as the optical element which separates (disperses) polychromatic “white” light into individual wavelengths (colors). When polychromatic light encounters the grating it is dispersed so that each wavelength reflects from the grating at a slightly different angle. Dispersed light is then reimaged by the monochromator or spectrograph so that individual wavelengths (or a desired band of wavelengths) can be directed to a detection system or sample.



SpectraPro Diffraction Gratings

### Selecting the Proper Grating:

#### Groove Density (or Groove Frequency):

The number of grooves contained on a grating surface, expressed in grooves per mm (g/mm) or lines per mm (l/mm). Groove density affects the wavelength region in which an instrument can operate (mechanical scanning range), dispersion properties of a system, and is also a factor in determining the resolution capabilities of a monochromator. Higher groove densities result in greater dispersion and higher resolution capabilities (see page 8 for detailed information on grating performance). *We recommend selecting a grating that delivers the required dispersion when using a CCD or array detector, or the required resolution (with appropriate slit width) when using a monochromator.*

#### Mechanical Scanning Range:

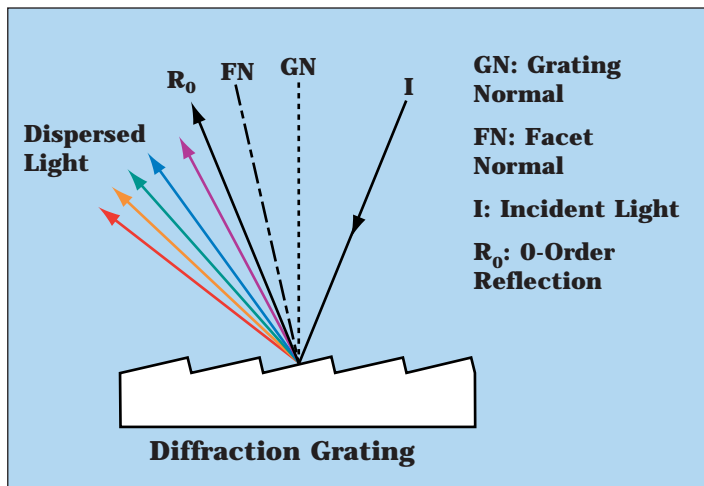
Refers to the *mechanical rotation capability* (not the “operating” or “optimum range”) of a grating drive system with a specific grating installed. *We recommend selecting a grating groove density which allows operation over your required wavelength region.*

#### Blaze Wavelength:

Diffraction grating efficiency plays an important role in monochromator or spectrograph throughput. Efficiency at a particular wavelength is largely a function of the *blaze wavelength* if the grating is ruled, or *modulation* if the grating is holographic. *Blaze wavelength* relates to the angle in which the grooves are formed with respect to the grating normal, often termed blaze angle. *Modulation* is the depth of the grooves formed by holographic methods, assuming the grooves are sinusoidal. The collection of efficiency curves for typical SpectraPro gratings on page 9 shows the effect that *blaze wavelength* has on the efficiency of a grating, and ultimately on the throughput of the monochromator or spectrograph.

#### Optimum Wavelength Range:

The wavelength region of highest efficiency for a particular grating, normally determined by the blaze wavelength. *We recommend selecting a grating with maximum efficiency over the required wavelength region for your application.*



Light dispersed from a grating contains a “zero-order” reflection, plus dispersed wavelengths of light.

### Selecting the Correct Blaze Wavelength:

To determine the correct blaze wavelength for your application, consider the total wavelength region for your current and future applications. *From a practical standpoint, we recommend selecting a blaze wavelength that favors the short wavelength side of the spectral region to be covered.*

### Advantages of Multiple Grating Turrets:

Quite often it becomes necessary to select two or three gratings to achieve efficient light throughput over a broad spectral region. That’s why SpectraPro monochromators and spectrographs are equipped with multiple grating turrets as a standard feature. Turrets make grating changes an easy push-button or computer controlled operation, and also reduce the risk of handling the delicate gratings.

### Need Help?

ARC’s technical staff can assist you in selecting the best gratings for your application.



# Grating Selection Guide

## Dispersion\* and Bandpass Performance:

| Grating Groove Density | Mechanical Scanning Range | Dispersion (nm/mm) @ 500nm for SpectraPro Models |         |         |        | Nominal Bandpass (nm) with 100µm Slits, for SpectraPro Models |         |         |        |
|------------------------|---------------------------|--|---------|---------|--------|---|---------|---------|--------|
|                        |                           | SP-150   | SP-300i | SP-500i | SP-750 | SP-150  | SP-300i | SP-500i | SP-750 |
| 150g/mm                | 0 to 11.2µm               | 40   | 21      | 13      | 8.8    | 4   | 2.1     | 1.3     | .88    |
| 300g/mm                | 0 to 5600nm               | 19   | 11      | 6.5     | 4.4    | 1.9   | 1.1     | .65     | .44    |
| 600g/mm                | 0 to 2800nm               | 9  | 5       | 3.2     | 2.2    | .9  | .5      | .32     | .22    |
| 1200g/mm               | 0 to 1400nm               | 4  | 2.3     | 1.5     | 1      | .4  | .23     | .15     | .1     |
| 1800g/mm               | 0 to 933nm                | 2.2  | 1.4     | 0.9     | .6     | .22   | .14     | .09     | .06    |
| 2400g/mm               | 0 to 700nm                | 1.2  | .85     | .6      | .4     | .12   | .085    | .06     | .04    |
| 3600g/mm†              | 0 to 466nm                | 1.1  | .7      | .45     | .3     | .11   | .07     | .045    | .03    |

\* Reciprocal Linear Dispersion. †3600g/mm dispersion and bandpass calculated at 250nm

## Grating Part Numbers:

| Grating Groove Density | Grating Blaze Wavelength | Optimum Wavelength Range | SP-150 32x32mm | SP-300i 68x68mm** | SP-500i 68x68mm** | SP-750 68x68mm** |
|------------------------|--------------------------|--------------------------|----------------|-------------------|-------------------|------------------|
| 50g/mm                 | 600nm                    | 400-1200nm               | 150-05-600     | 1-05-600          | 1-05-600          | 750-1-05-600     |
| 75g/mm                 | 8µm                      | 5-13µm                   | —              | 1-075-8           | 1-075-8           | 750-1-075-8      |
| 150g/mm                | 300nm                    | 200-500nm                | 150-015-300    | 1-015-300         | 1-015-300         | 750-1-015-300    |
| 150g/mm                | 500nm                    | 330-950nm                | 150-015-500    | 1-015-500         | 1-015-500         | 750-1-015-500    |
| 150g/mm                | 800nm                    | 475-1300nm               | 150-015-800    | 1-015-800         | 1-015-800         | 750-1-015-800    |
| 150g/mm                | 4µm                      | 2.6-6µm                  | 150-015-4      | 1-015-4           | 1-015-4           | 750-1-015-4      |
| 300g/mm                | 300nm                    | 200-500nm                | 150-030-300    | 1-030-300         | 1-030-300         | 750-1-030-300    |
| 300g/mm                | 500nm                    | 330-900nm                | 150-030-500    | 1-030-500         | 1-030-500         | 750-1-030-500    |
| 300g/mm                | 1µm                      | 650-1800nm               | 150-030-1      | 1-030-1           | 1-030-1           | 750-1-030-1      |
| 300g/mm                | 2µm                      | 1.3-3µm                  | 150-030-2      | 1-030-2           | 1-030-2           | 750-1-030-2      |
| 600g/mm                | 300nm                    | 200-500nm                | 150-060-300    | 1-060-300         | 1-060-300         | 750-1-060-300    |
| 600g/mm                | 500nm                    | 330-900nm                | 150-060-500    | 1-060-500         | 1-060-500         | 750-1-060-500    |
| 600g/mm                | 1µm                      | 650-1800nm               | 150-060-1      | 1-060-1           | 1-060-1           | 750-1-060-1      |
| 600g/mm                | 1.6µm                    | 1-2.4µm                  | 150-060-1.6    | 1-060-1.6         | 1-060-1.6         | 750-1-060-1.6    |
| 1200g/mm               | Holographic              | 190-400nm                | 150-120-HUV    | 1-120-HUV         | 1-120-HUV         | 750-1-120-HUV    |
| 1200g/mm               | 300nm                    | 200-500nm                | 150-120-300    | 1-120-300         | 1-120-300         | 750-1-120-300    |
| 1200g/mm               | 500nm                    | 330-900nm                | 150-120-500    | 1-120-500         | 1-120-500         | 750-1-120-500    |
| 1200g/mm               | 750nm                    | 500-1400nm               | 150-120-750    | 1-120-750         | 1-120-750         | 750-1-120-750    |
| 1200g/mm               | Holographic              | 450-1400nm               | —              | 1-120-HVIS        | 1-120-HVIS        | —                |
| 1800g/mm               | 250nm                    | 190-450nm                | 150-180-250    | 1-180-250         | 1-180-250         | 750-1-180-250    |
| 1800g/mm               | 500nm                    | 330-850nm                | 150-180-500    | 1-180-500         | 1-180-500         | 750-1-180-500    |
| 2400g/mm               | 240nm                    | 190-450nm                | 150-240-240    | 1-240-240         | 1-240-240         | 750-1-240-240    |
| 2400g/mm               | Holographic              | 190-450nm                | 150-240-HUV    | 1-240-HUV         | 1-240-HUV         | 750-1-240-HUV    |
| 2400g/mm               | Holographic              | 450-700nm                | 150-240-HVIS   | 1-240-HVIS        | 1-240-HVIS        | 750-1-240-HVIS   |
| 3600g/mm               | 240nm                    | 190-450nm                | 150-360-240    | 1-360-240         | 1-360-240         | 750-1-360-240    |
| 3600g/mm               | Holographic              | 190-450nm                | 150-360-HUV    | 1-360-HUV         | 1-360-HUV         | 750-1-360-HUV    |

**Over 100 Additional Gratings are Available on Request for SpectraPro Monochromators and Spectrographs**

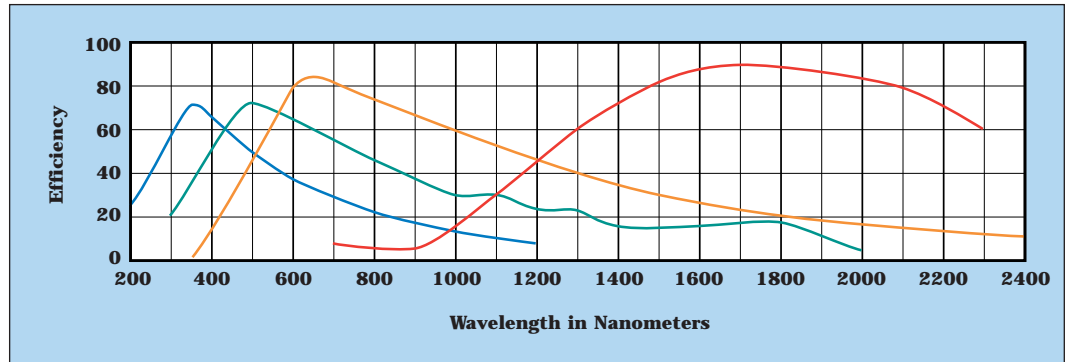
\*\* Standard grating size is 68x68mm with larger 68x84mm gratings available as an option. 68x84mm gratings preserve the light collecting power (aperture ratio) when operating at high wavelengths (high grating angles). 68x84mm gratings benefit operation above 1.2µm with a 1200g/mm grating (≥2.4µm with a 600g/mm, ≥4.8µm with a 300g/mm grating).



# Typical Grating Efficiency Curves

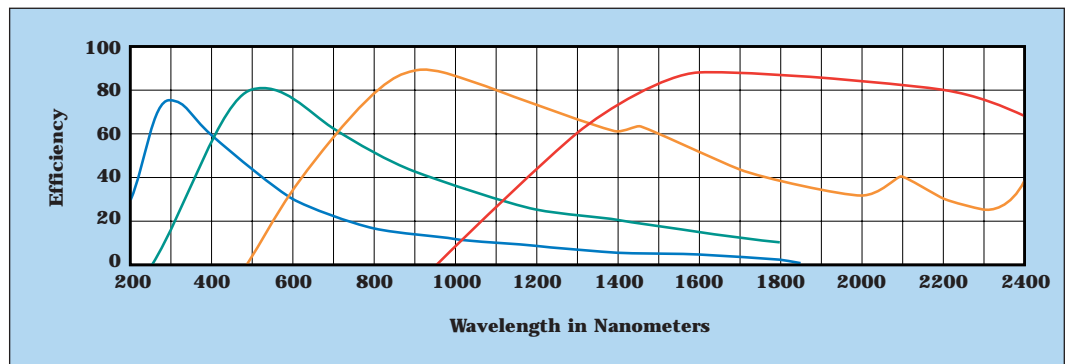
## 150g/mm Gratings

- 300nm Blaze
- 500nm Blaze
- 800nm Blaze
- 2 $\mu$ m Blaze



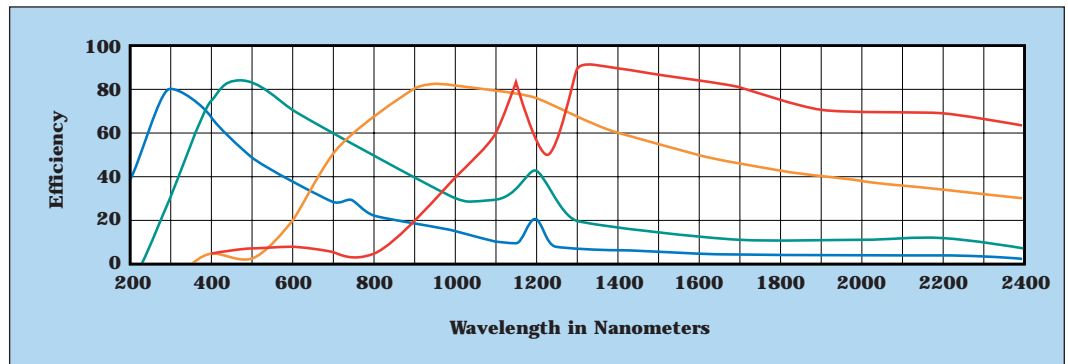
## 300g/mm Gratings

- 300nm Blaze
- 500nm Blaze
- 1 $\mu$ m Blaze
- 2 $\mu$ m Blaze



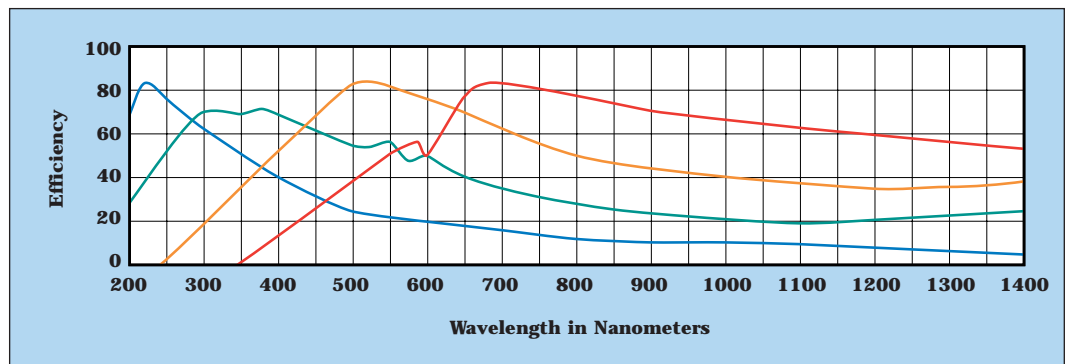
## 600g/mm Gratings

- 300nm Blaze
- 500nm Blaze
- 1 $\mu$ m Blaze
- 1.6 $\mu$ m Blaze



## 1200g/mm Gratings

- Holographic
- 300nm Blaze
- 500nm Blaze
- 750nm Blaze



Grating efficiency data from Richardson Grating Laboratory, Rochester, NY.  
Grating data is typical and should only be used for relative comparison to other gratings.



# ***Acton Research Corporation Infobase***

## ***Product Literature***

**SpectraPro Monochromator Catalog**

**General Accessories**

**Fiber Optic Probes**

**Optical Filters**

**Vacuum Monochromators**

**Double Monochromators**

**Peak Performance**

**SpectraSense Software**

**SpectruMM CCD Detectors**

## ***Tech Notes***

**Guide to System Configuration**

**Grating Information**

**Grating Rotation Analysis**

**Imaging Spectrographs**

**SP 150 Imaging**

**Real-time Chemometrics**

**Source Compensation**



**Fax-back  
Literature  
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