

# Progress Towards Enabling Quantum Engineering

*Photonics for Quantum (PfQ) Workshop*

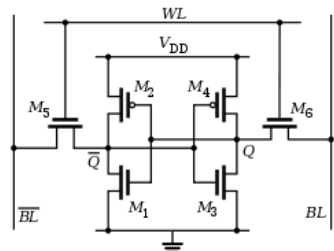
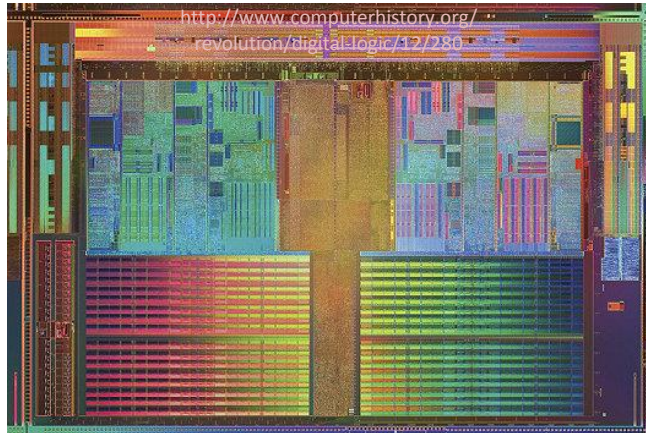
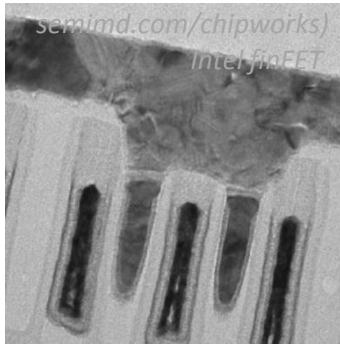
*RIT, Rochester, January 23-25, 2018*

*S. Olson, C. Hobbs, H. Chong, J. Nalaskowski, H. Stamper, J. Mucci, B. Martinick,  
K. Beckmann, I. Wells, C. Johnson, V. Kaushik, T. Murray, S. Novak, S. Bennett, M. Rodgers,  
C. Borst, M. Liehr and Satyavolu 'Pops' Papa Rao*

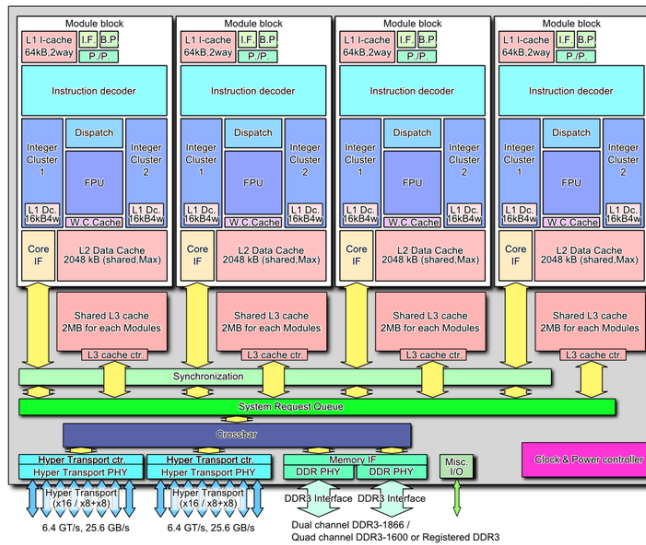
- **Thanks to our partners:**

- University of Maryland/LPS (Kevin Osborn, Neda Forouzani, Steven Anlage)
- Syracuse University (Britton Plourde, Matt LaHaye)
- NIST Boulder (Jeff Shainline, Sonia Buckley, Richard Mirin, Sae Woo Nam)
- NIST Boulder (Dave Pappas)
- AFRL (Joe van Nostrand, Mike Fanto, Paul Alsing, Kathy-Anne Soderberg)
- Auburn University (Mike Hamilton, Mark Adams)
- Hypres (Oleg Mukhanov, Igor Vernik, Patrick Truitt)
- Yale (Rob Schoelkopf, Hong Tang, Fengnian Xia)
- Stony Brook University (Xu Du, Dmitri Averin)
- U. Rochester (Mishkat Bhattacharya)
- RIT (Stefan Preble)
- MIT (Dirk Englund)
- William & Mary (Seth Aubin)
- U. Maryland (Qudsia Quraishi)

- Order! Order!



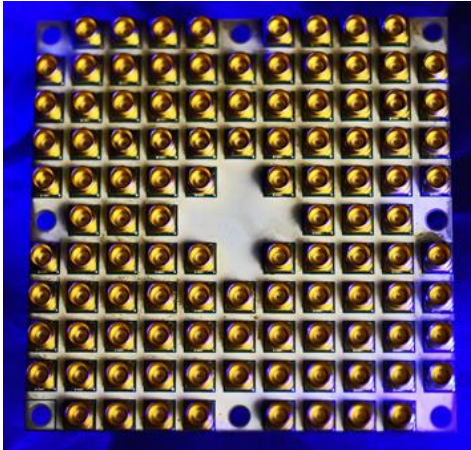
[https://en.wikipedia.org/wiki/Synthetic\\_random\\_access\\_memory](https://en.wikipedia.org/wiki/Synthetic_random_access_memory)



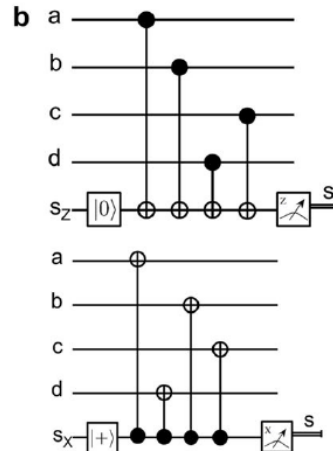
[https://commons.wikimedia.org/wiki/File:AMD\\_Bulldozer\\_block\\_diagram\\_\(8\\_core\\_CPU\).PNG](https://commons.wikimedia.org/wiki/File:AMD_Bulldozer_block_diagram_(8_core_CPU).PNG)



[https://engineering.linkedin.com/blog/2011/linkedin\\_s-oregon-data-center-goes-live](https://engineering.linkedin.com/blog/2011/linkedin_s-oregon-data-center-goes-live)



<https://newsroom.intel.com/news/intel-advances-quantum-neuromorphic-computing-research/>



Gambetta et al,  
npj Quantum Information (2017) 3:2



[www.cqc2t.org](http://www.cqc2t.org) (Centre for Quantum Computation & Communication Technology)

```
// Create some entanglement that we
PrepareEntangledPair(here, there);

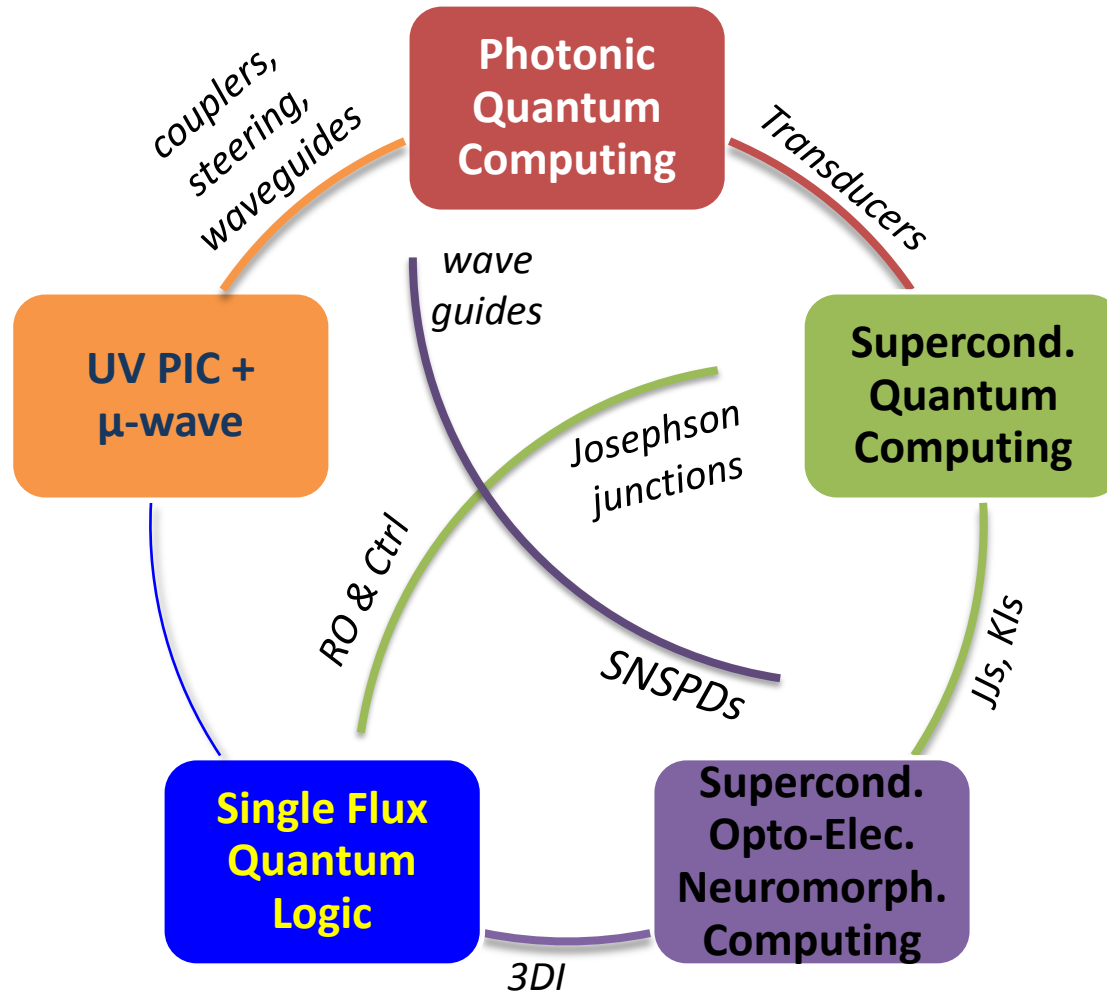
// Move our message into the entang
NOT(msg, here);
H(msg);
```

From <https://www.microsoft.com/en-us/quantum/development-kit>

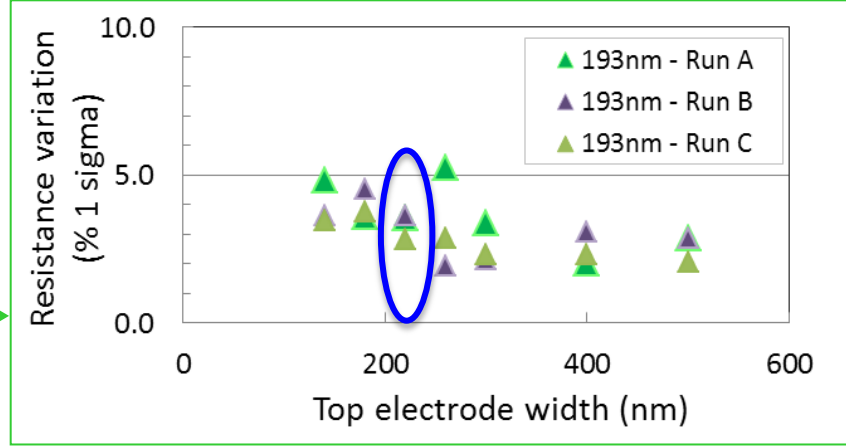
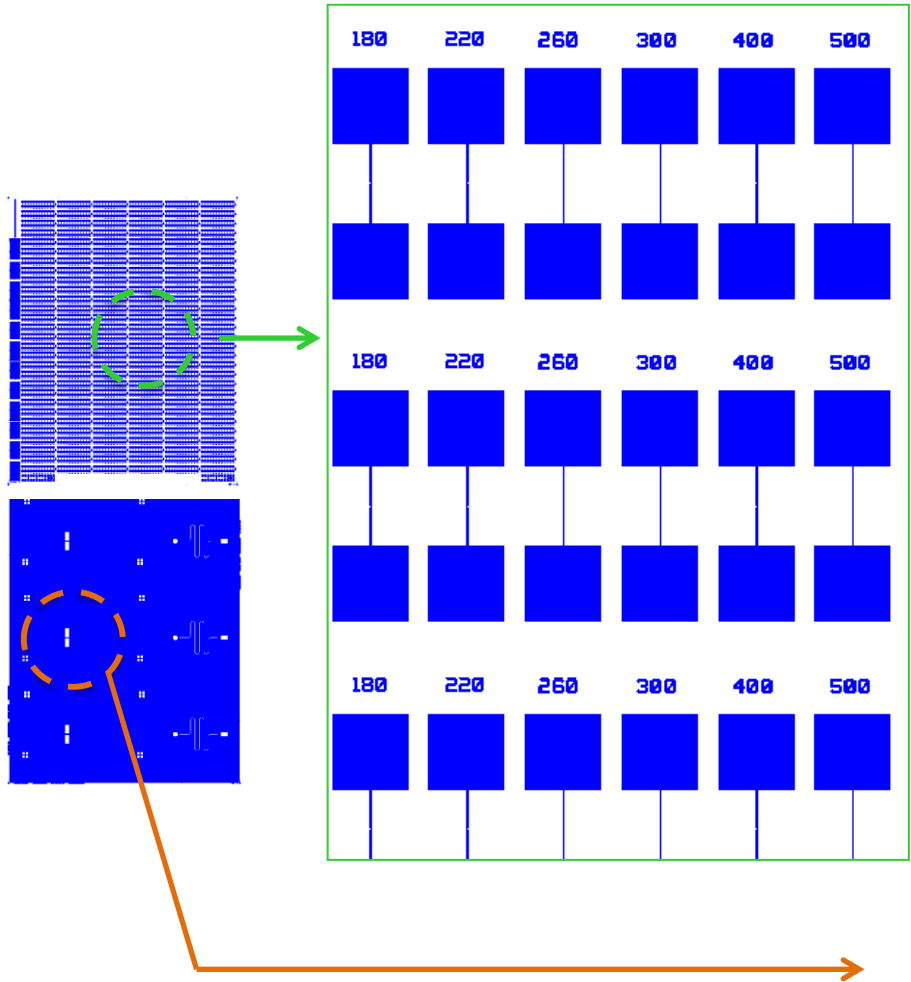


<https://www.dwavesys.com>

- Quantum Engineering ← adopt the ‘manufacturability mantra’



*Josephson Junction Arrays*



*48 junctions measured for each datum  
(JJ's distributed over 25 mm x 16 mm area)*

Qubit measurements at ~10 mK (LPS)

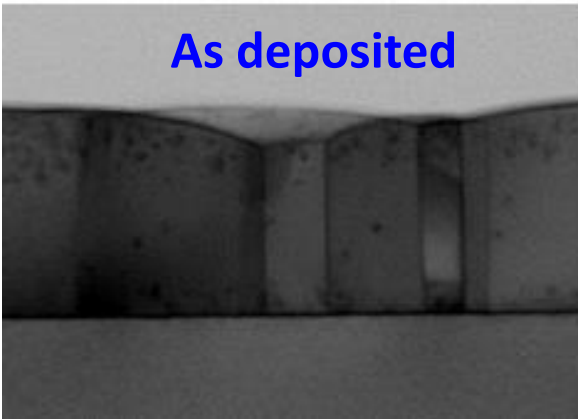
$\frac{\omega_q}{2\pi} = 4.76612 \text{ GHz} \quad \& \quad 4.70267 \text{ GHz}$

$T_1 = 26.79 \text{ } \mu\text{s} \quad \quad \& \quad 25.93 \text{ } \mu\text{s}$

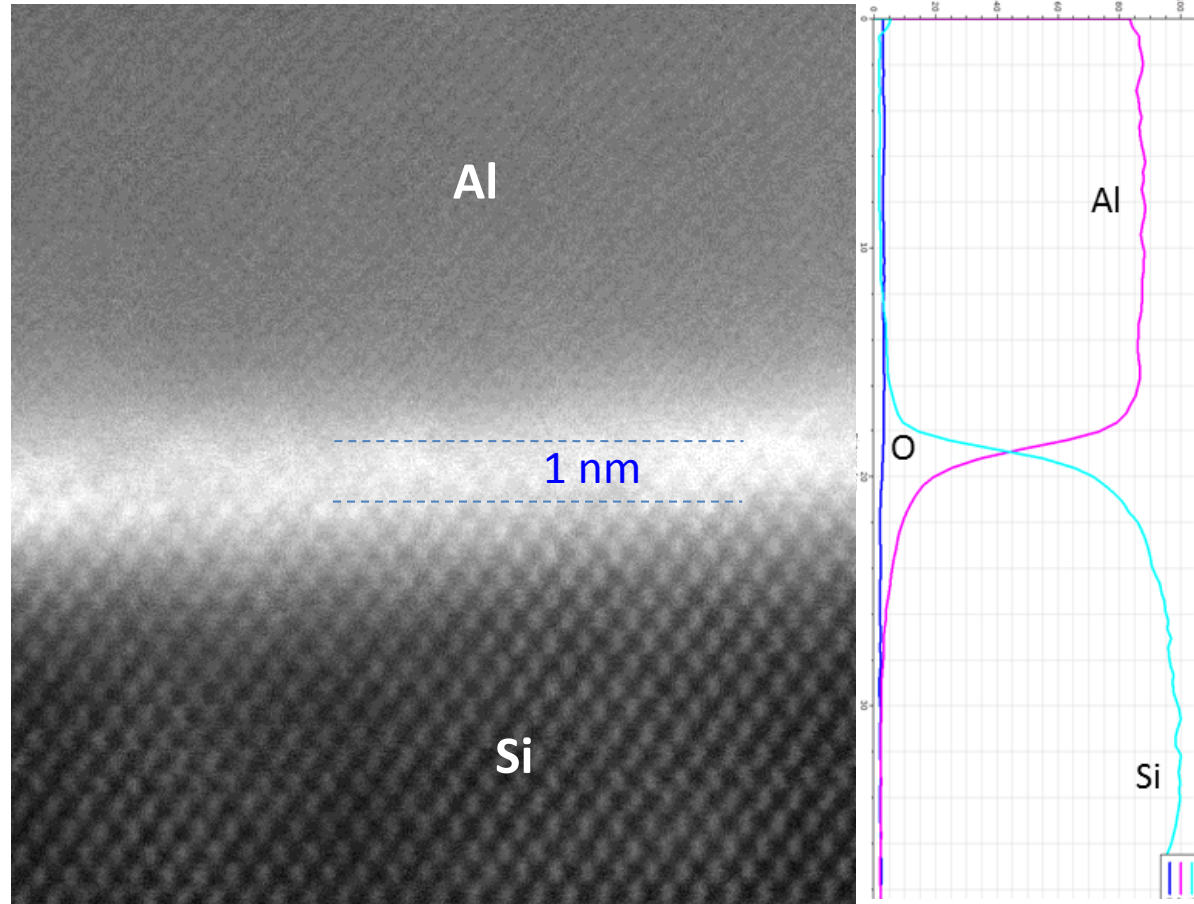
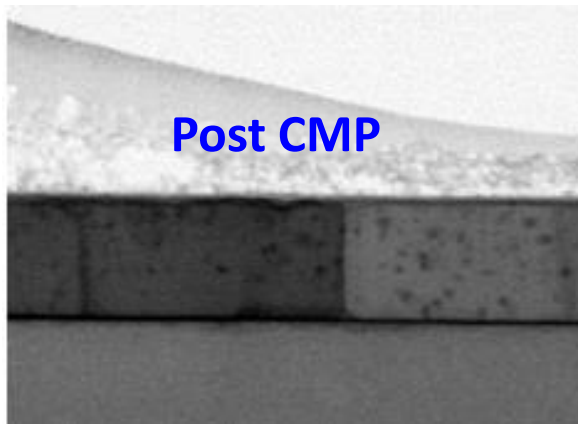
*Foroozani et al, manuscript submitted (2018)*

- New processes → New device architectures
- New devices → Better systems → larger horizons for imagination

As deposited

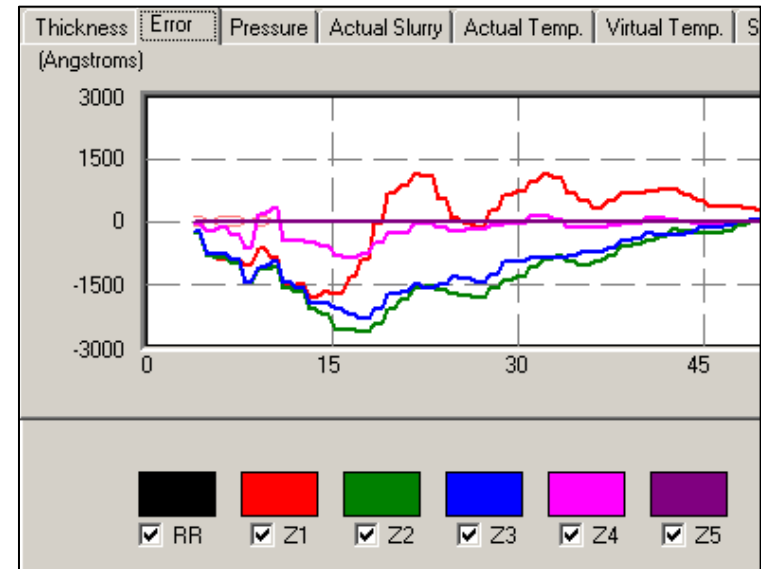
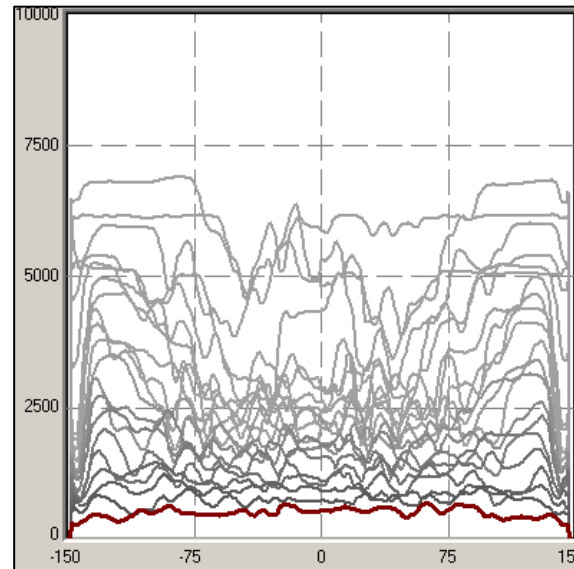


Post CMP



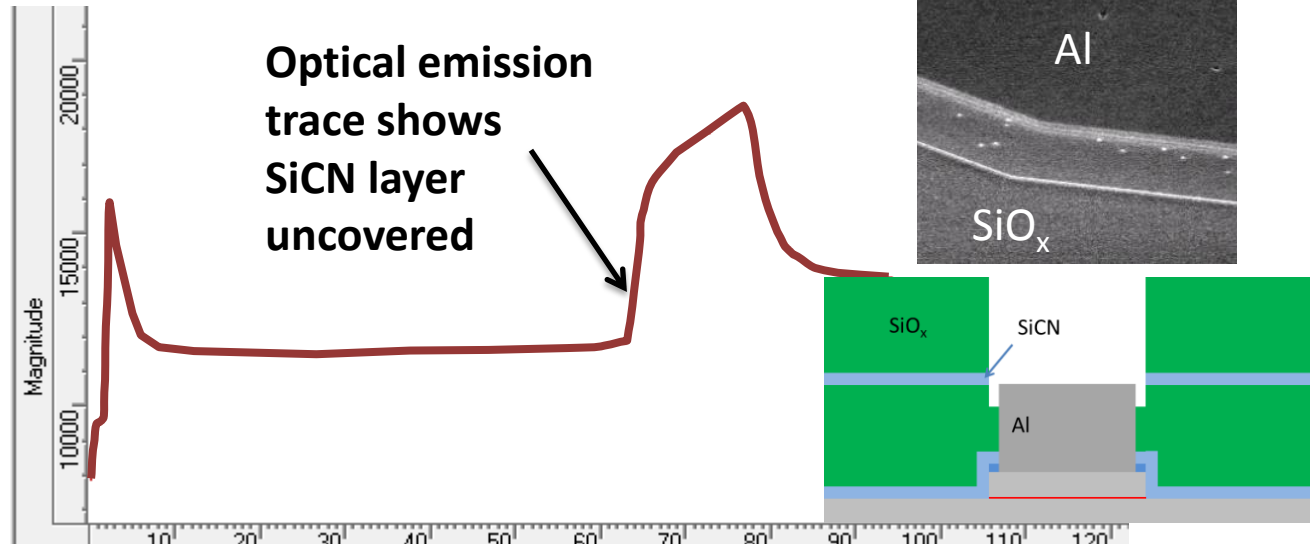
ECS Transactions 85(6) 151 (2018)

**Metal film CMP:**  
Automated adjustment of zone pressures for thickness uniformity



**Reactive Ion Etch:**  
Optical endpointing frequently harnessed to improve processes

New 300mm tools have chucks with multi-zone temperature controls



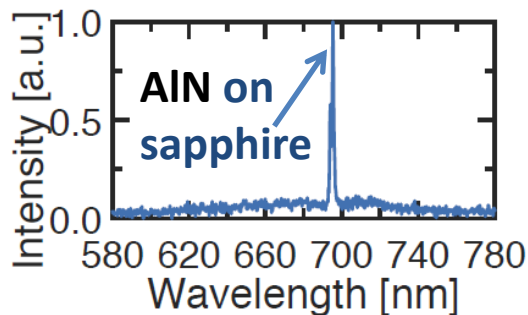


- UV-PICs with Si/SiO<sub>2</sub>/poly AlN at 300mm scale
- In partnership with RIT (Stefan Preble), AFRL (Mike Fanto) and MIT (Dirk Englund)

Ion	$\lambda$ (nm)
<sup>199</sup> Hg <sup>+</sup>	282
<sup>171</sup> Yb <sup>+</sup>	369.5
<sup>88</sup> Sr <sup>+</sup>	422
<sup>138</sup> Ba <sup>+</sup>	650

**Crystalline AlN on Sapphire**

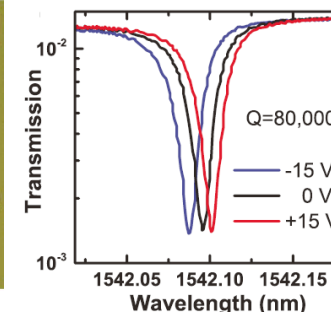
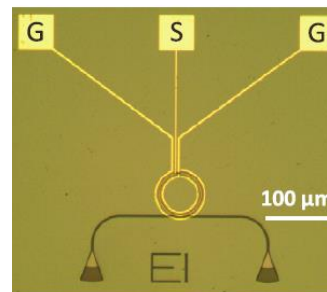
Lu et al, *Optics Express* **26** (9) 11147 (2018)



*Low loss waveguides, grating couplers ... for UV*

**Poly AlN on Si/SiO<sub>2</sub>**

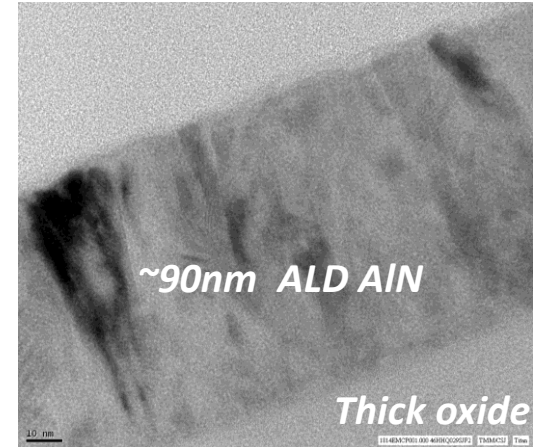
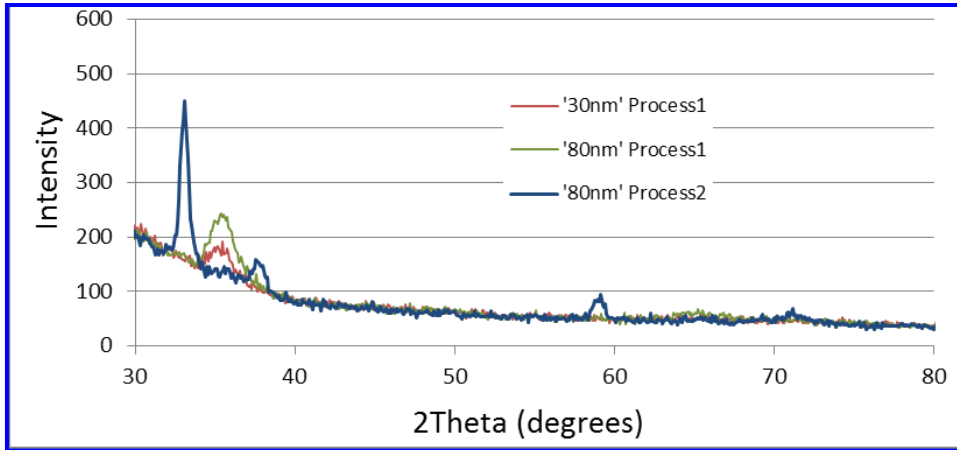
Xiong et al, *New J Phys* **14**, 095014 (2012)



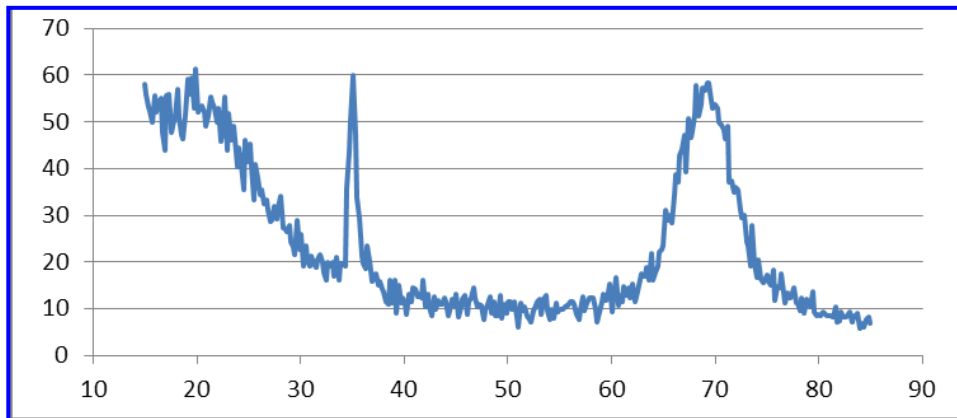
*Electro-optic modulation with AlN*

- AlN film characterization on 300 mm Si wafers

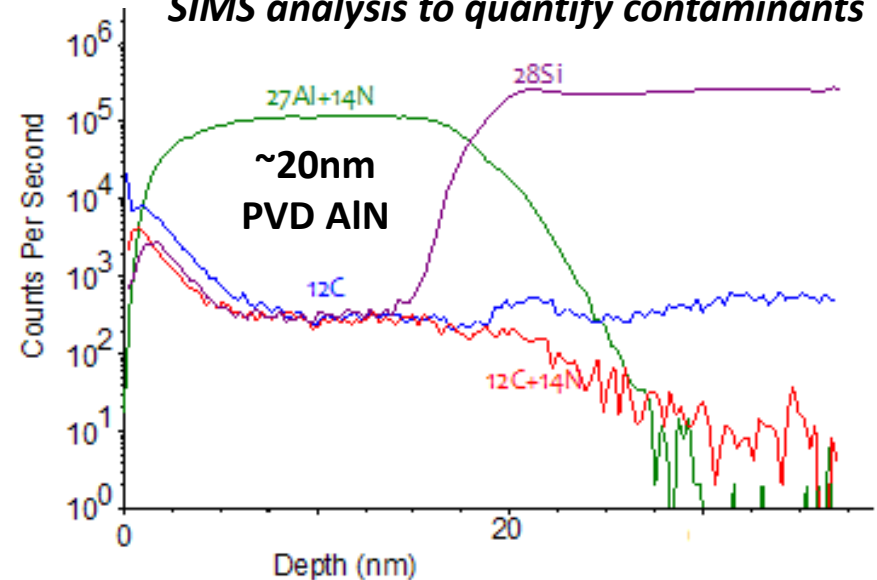
**Glancing Incidence XRD from ALD AlN variants**

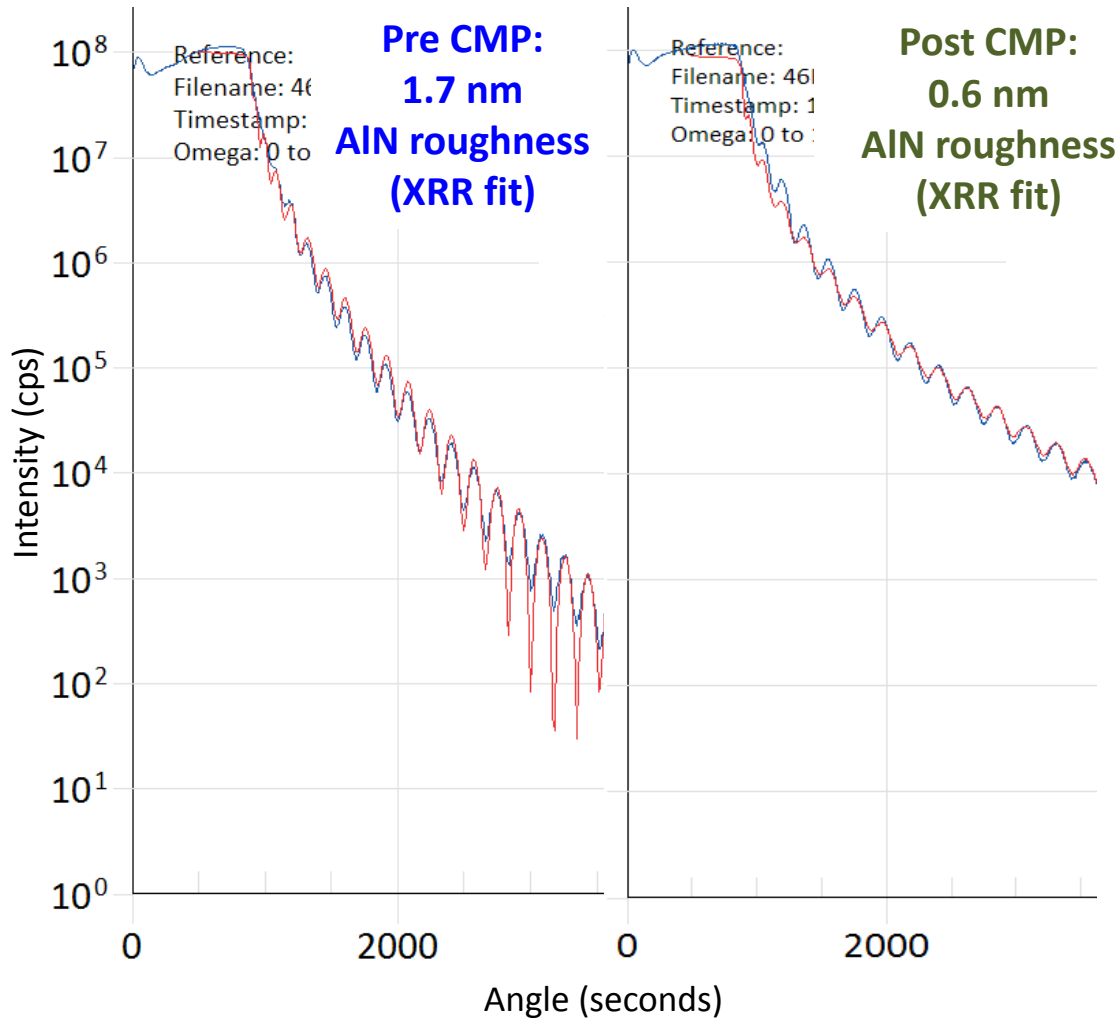


**XRD spectrum from 20nm PVD-AlN film**

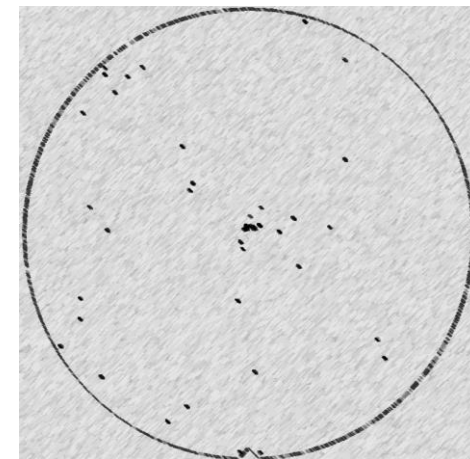
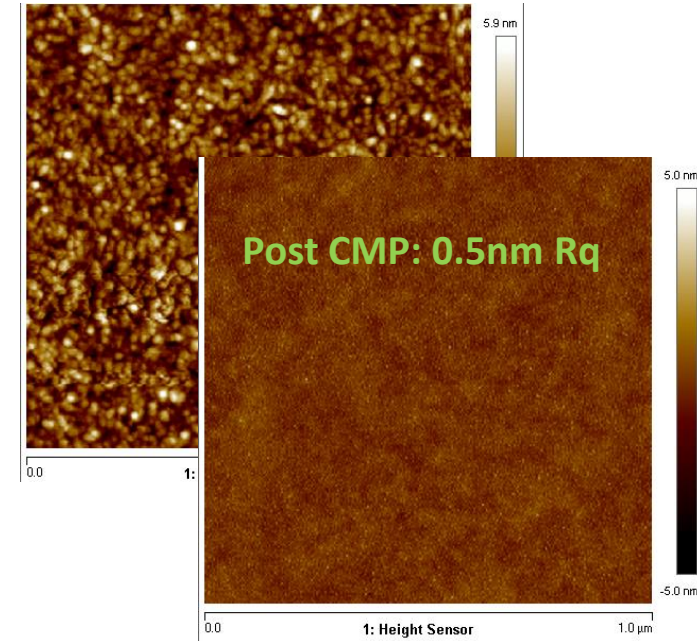


**SIMS analysis to quantify contaminants**





**Pre CMP: 1.6nm Rq**



**<100 defects post CMP (at ~0.12 um sensitivity)**

- Next: 193nm litho & RIE + Cu for RF

In partnership with NIST Boulder (Shainline, Buckley, Mirin, Nam) and using AFRL-funded maskset

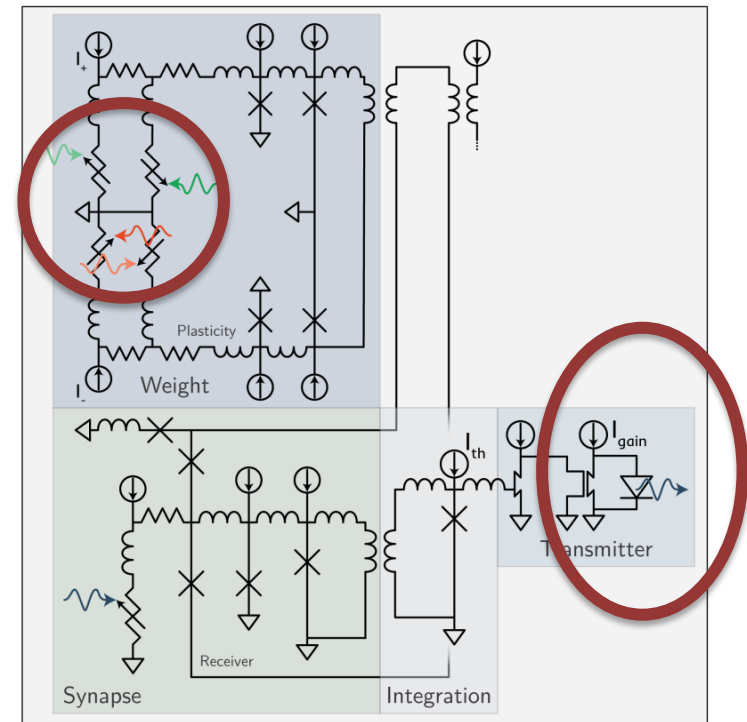
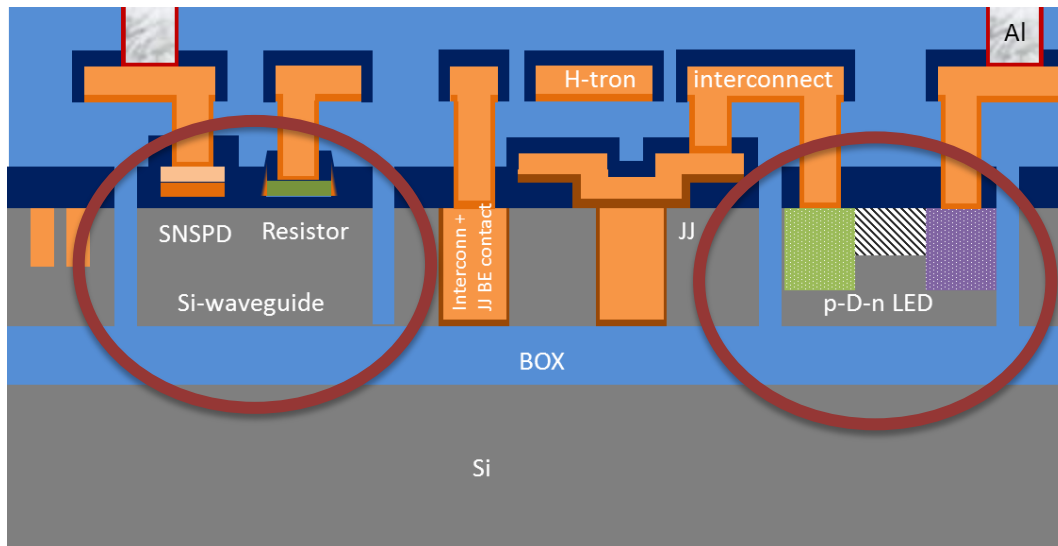
Josephson junctions  
(fast, sub-aJ pulses!)

- 30,000x faster than brain
- spikes/s/W ~ human brain

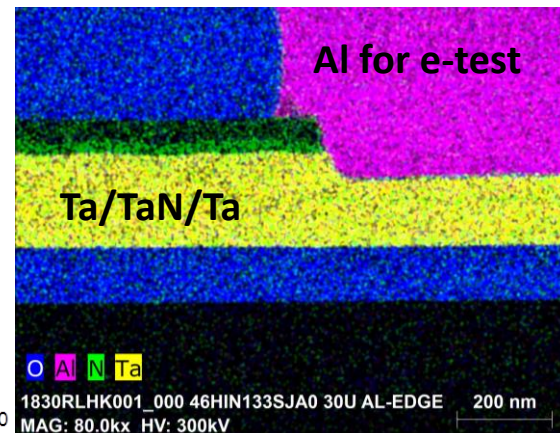
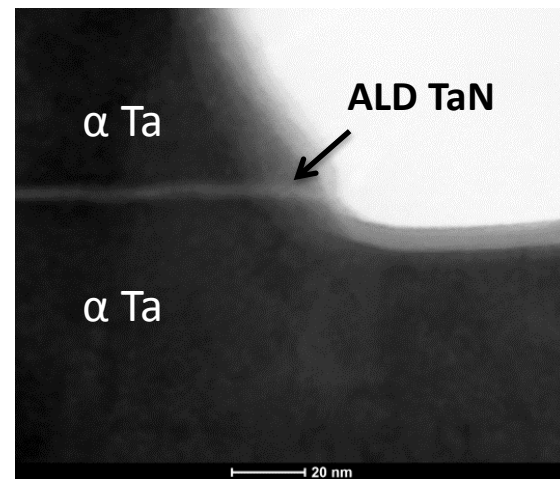
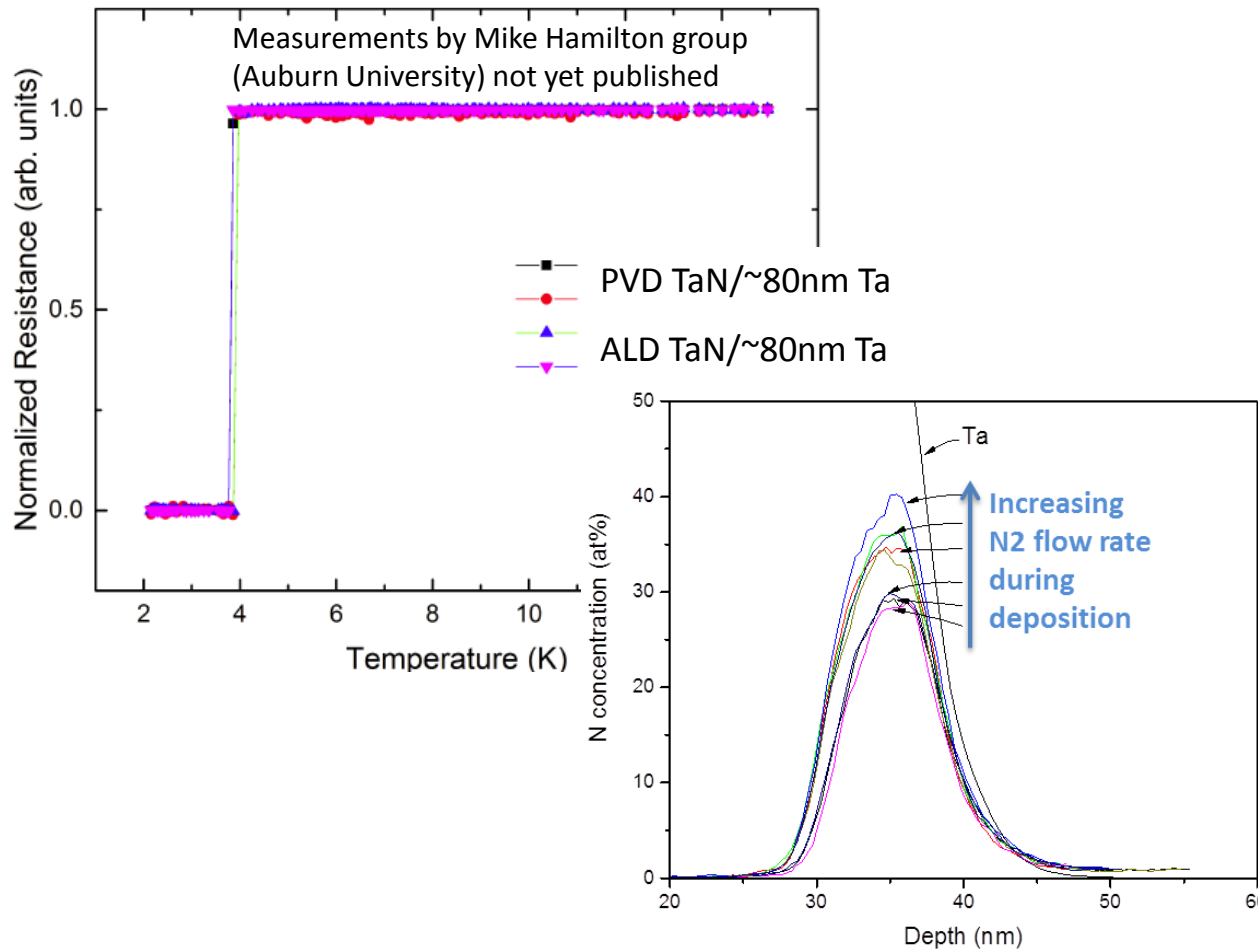
Cryo-photonics + SNSPDs

- 1:1000 neuron connections

*1 cm<sup>2</sup> die: 8k neurons + 330k synapses ...  
and further scalable*

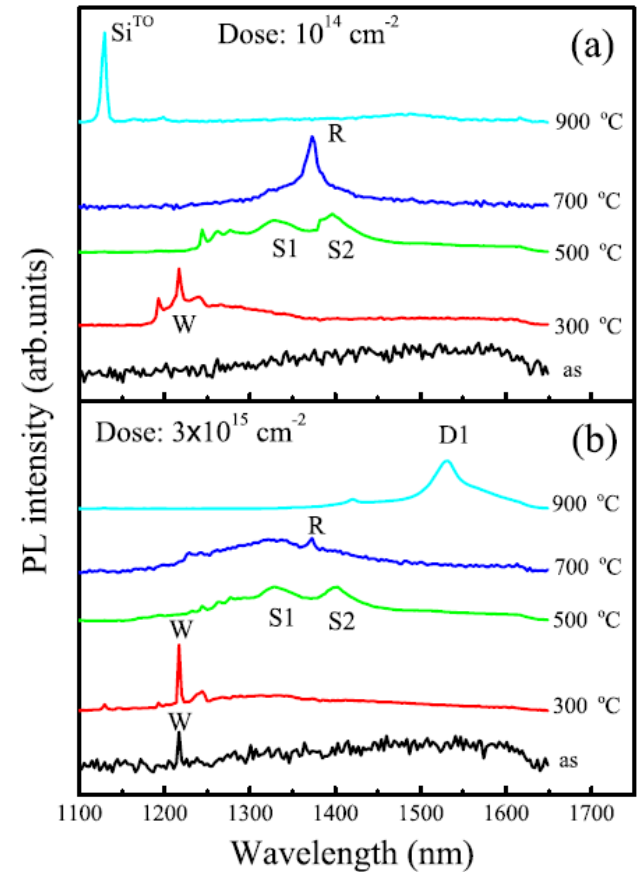
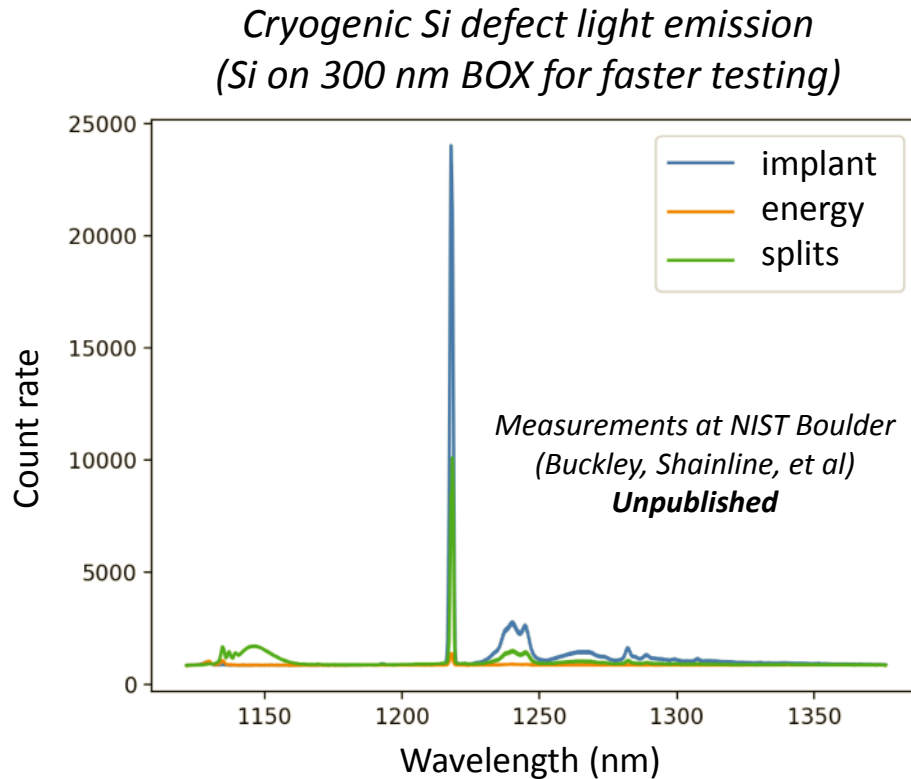


- CMOS-compatible Josephson junctions with  $\alpha$ -Tantalum & ALD-TaN
- PVD TaN-based SNSPDs

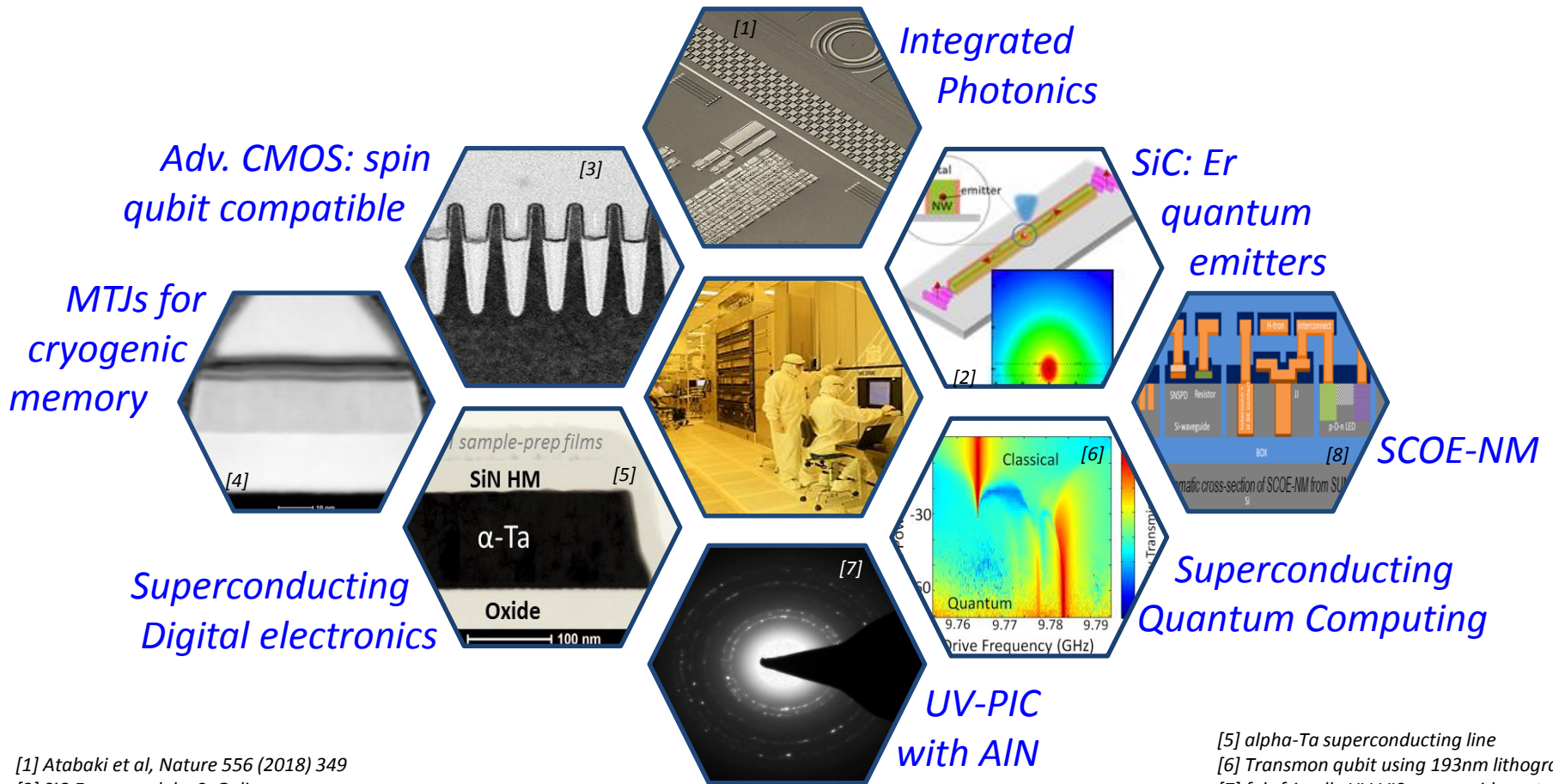


- Si-defect based IR emission into SOI waveguides

Yang et al. J. Appl. Phys. 107, 123109 (2010)



- One Fab to Make Them All... And With Light Bind Them!



[1] Atabaki et al, Nature 556 (2018) 349  
 [2] SiC:Er research by S. Galis group  
 [3] 7nm CMOS test chip fab'ed at SUNY Poly  
 [4] MTJ fabricated at SUNY Poly, 2015

[5] alpha-Ta superconducting line  
 [6] Transmon qubit using 193nm lithography  
 [7] fab-friendly UV-VIS waveguide material  
 [8] Supercond Optoelectronic Neuromorphic computing elements